PACE Modular Pressure Controller

Druck has developed and delivered a number of high precision pressure controllers designed for test bench, bench top and rack mount calibration, and automated test applications.

Modularity increases user flexibility, reduces downtime and lowers overall cost of ownership.

Features

- Selection of Chassis and interchangeable control modules
- · Single, dual or auto range control module configurations
- High speed pressure control 5 seconds to fill 300CC *
- Up to 210 bar (3000 psi/21 MPa) gauge and absolute
- Precision to 0.001% FS over calibrated temperature range
- Accuracy 2, 3.5bar 0.0016% RDG + (0.0033%) FS 7-70bar 0.0011% RDG + (0.0026%) FS
- Long-term stability to 0.0025% FS per annum
- Barometric reference option
- Utilises Druck's new unique range of piezo-resistive and TERPS pressure sensor technology
- 28 selectable pressure units and 4 user defined units
- Switch Test, Leak Test, Test Program, Burst Test, Analogue output and Volt Free Contact options
- · Aeronautical option
- · Negative gauge calibration included as standard
- · High resolution colour touch screen operation
- · Intuitive icon task driven menu structure
- · Compatible with software packages
- RS232, IEEE connectivity, Ethernet and USB as standard





^{*} Variance may occur due to customer configuration

PACE modular pressure controller

The new PACE pneumatic modular pressure controller brings together the latest control and measurement technology from Druck to offer an elegant, fast, flexible and economical solution to pressure control for automated production, test and calibration.

PACE employs full digital control to provide high control stability and high slew rate, while its digitally characterized pressure sensor offers the quality, stability, higher bandwidth and precision associated with this latest generation of piezo-resistive and TERPS devices.





PACE5000 chassis

- Single channel pressure controller chassis
- · Easy to use colour touch screen display
- Can be used with any interchangeable PACE CM control module as a bench top or rack mounted pressure controller
- Intuitive task driven menu with basic, preset & divide as standard
- Switch test, leak test, burst test, test program, analogue output and voltage free contacts available as optional tasks
- Multi Language any additional language to suit specific requirements can easily be translated & downloaded
- RS232, IEEE connectivity, Ethernet and USB as standard

PACE6000 chassis

Additional features:

- · Dual channel pressure controller chassis
- With two PACE CM control modules fitted the PACE6000 can be used in single, auto-ranging or simultaneous dual pressure control mode*
- Aeronautical option enabling full control in aeronautical units
- No module pressure range ratio limit

PACE CM - high speed pressure control module

- Interchangeable robust control module that is easily installed into a PACE chassis
- Calibration data stored in the control module (only the CM needs to be sent away for re-calibration)
- · High speed pressure control
- · Wide choice of pressure ranges

- Choice of standard, high, premium precision or reference accuracy pressure measurement
- Barometric reference available to enable pseudo gauge/ absolute indication & control
- Aeronautical version





PACE5000/6000 Options

Switch test

Switch Test automates the testing of pressure switch devices. Following the test, the pressure at which contacts open and close and the switch hysteresis is displayed. Switch Test Task can also be set to repeat several times to exercise a switch or capture switch toggle max, min and average values.

Leak test

Leak Test applies a test pressure(s) to an external system connected to the instrument to determine the magnitude of pressure variations due to leaks. This application sets the test pressure and a dwell time to eliminate potential adiabatic effects at the test pressure and the leak test time period. On completion, the display shows the Start Pressure, End Pressure, Pressure Change and Leak Rate.

Test program

The Test Program option provides a facility for creating, storing and executing numerous test procedures within the instrument itself. This is particularly useful for longer, more repetitive and laborious procedures requiring manual inputs for rapid prototyping, manufacturing and life cycle testing. Test Programs can also be transferred to a PC using a mass storage device for further editing, and copied back from the mass storage device to the instrument.

Burst test

Burst Test is an application for the PACE Series designed primarily for the testing of pressure rupture discs. The burst test option applies a controlled increase of pressure and accurately measures the exact point at which the device rupture or burst occurs.

Volt free contacts (VFC)

Volt Free Contacts enable control of peripheral devices such as vacuum pumps, ovens, etc. Each VFC option has three independent volt-free NO/NC relay contacts. A number of conditions can be set within a PACE instrument to trigger a relay toggling its contacts.

Analogue output

The analogue output can be programmed via the setup menu screen to output a signal proportional to the instrument range selected. This allows the instrument to interface with PC or PLC I/O cards, remote displays, chart recorders or other data logging equipment.

Users can select outputs of 0 to 10 V, 0 to 5 V, -5 to 5 V and 0/4 to 20 mA. Precision with respect to host instrument measured pressure 0.05% FS over the host instrument operating temperature range, variable update rate to 80 readings per second. The option is programmable between minimum and FS pressure for proportional output against pressure.



Aeronautical option (PACE6000 only, to be used with PACE CM2-A control modules)

Simultaneous control of calibrated airspeed and altitude (when used with two PACE CM2-A control modules) with a "go to ground" function.

Indication and control available in pure aeronautical units:

Altitude - feet or meters

Air Speed - knots or km/hour, mph

Mach - mach number

Rate of climb - feet or meters/minute, second



Specifications

All gauge versions avoilable with negative collaboration as standard, for observine pressure ranges select any range of libar and above and add baromatic option. 2, 3.5 for aboutus; 30, 90 ppi absolute; 200, 350 kPa absolute; 20	Pressure measurement			
20.03 Pressure Ranges: 20.043 Pressure Ranges: 20.043 Pressure Ranges: 20.043 Pressure Ranges: 20.045 Pressure Range Indication: 20.05 Pressure Medic: 20.05 Pressure Pressur	CM0/CM1/CM2 Pressure Ranges:	0.35, 1, 3, 5, 10, 15, 30, 50, 100, 150, 300, 500, 1000, 1500, 2000, 2500, 3000 psi gauge 2.5, 7, 20, 35, 70, 100, 200, 350, 700 kPa gauge, 1, 2, 3.5, 7, 10, 13.5, 17.2, 21 MPa gauge All gauge versions available with negative calibration as standard. For absolute pressure ranges		
Pressure Media: Display PACE5000 4.3" TFT colour VGA resolution wide format display with integral touchscreen PACE5000 7" TFT colour VGA resolution wide format display with integral touchscreen 8 times per second 9 times per second 1 times per second 1 times per second 1 times per second 1 times per second 2 time	CM3 Pressure Ranges:	7,10,20,35 and 70 bar pseudo Gauge 8,11,21,36,71 Bar a 100 (101),150 (145),300(290),500 (507),1000 (1015)Psi Gauge 116,160,304,522,1029 psi a 0.7,1,2,3.5,7 MPa Gauge 0.8,1.1,2.1,3.6,7.1 MPa Abs		
préssure, Dry air or Nitrogen recommended. 2 times per second 2 times per second 3 times per second 4 seguing per second 3 times per second 4	Over Range Indication:	10% above mbar/bar full scale pressure range		
### PACE CM2 - Controller Stability PACE CM3 - Reference Precision PACE CM3 - Refere	Pressure Media:	Dry, oil free, non-corrosive gas maintained at a value of 10% above the maximum required outlet		
PACE CM2 - A Aeronautical PACE CM2 - A Aeronautical PACE CM2 - A Aeronautical PACE CM3 - A Countroller Stability Altitude precision PACE CM2 - A Aeronautical PACE CM3 - A Countroller Stability Altitude precision PACE CM2 - A Aeronautical PACE CM3 - A Countroller Stability Altitude precision PACE CM3 - A Reference Precision PACE CM3	Display			
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mbar, Dar, Pa(N/m²), hPa, kPa, MPa, mmHg @ 0°C, cmHg @ 0°C, inHg @ 0°C, inHg @ 0°C, mHg @ 0°C, cmHg @	Display Update Rate	2 times per seconda		
Pressure Units mmH2O @ 4°C, mH2O @ 4°C, mH2O @ 20°C, cmH2O & 20°C, cmH2O & 20°C, cmH2O & 20°C, cmH2	Readout	±9999999		
O.02% Rdg + 0.02% FS (25 mbar: 0.20% rdg + 0.20% FS, 70 mbar: 0.10% rdg + 0.10% FS, 200 mbar: 0.04% rdg + 0.04% FS) includes linearity, hysteresis, repeatability and temperature effects over calibrated temperature range, for gauge pressures and assumes steady state temperature and regular zeroing. O.005% FS O.00% Rdg + 0.01% FS (25 mbar: 0.10% rdg + 0.10% FS, 70 mbar: 0.05% rdg + 0.05% FS, 200 mbar: 0.02% rdg + 0.02% FS) includes linearity, hysteresis, repeatability and temperature effects over calibrated temperature range, for gauge pressures and assumes steady state temperature and regular zeroing. O.003% FS (25 mbar: range = 0.005% FS) O.005% FS, FS (25 mbar: range = 0.005% FS) O.005% FS (25 mbar: range = 0.005% FS) O.005% FS, FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.05% rdg + 0.005% FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.01% rdg + 0.00% FS) (includes linearity, hysteresis, repeatability and temperature and regular zeroing. PACE CM2 - Controller Stability O.001% FS (25 mbar: range = 0.05% FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.01% rdg + 0.00% FS) (includes linearity, hysteresis, repeatability and temperature and regular zeroing. O.001% FS (25 mbar: 0.004% FS, 70 mbar: 0.05% FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.01% rdg + 0.001% FS) (includes linearity, hysteresis, repeatability and temperature and regular zeroing. PACE CM2 - Controller Stability PACE CM2 - A Aeronautical PACE CM2 - A Aeronautical PACE CM3 - Controller Stability Airopead range: to 450 knots ±1.00 kts	Pressure Units	mmH ₂ O @ 4°C, cmH ₂ O @ 4°C, mH ₂ O @ 4°C, mmH ₂ O @ 20°C, cmH ₂ O @20 °C, mH ₂ O @ 20 °C, kg/m ² , kg/cm ² , torr, atm, psi, lb/ft ² , inH ₂ O @ 4°C, inH ₂ O @ 20°C, inH ₂ O @ 60°F, ftH ₂ O @ 4°C, ftH ₂ O @ 20°C,		
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PACE CMI High Precision 0.02% FS) includes linearity, hysteresis, repeatability and temperature and regular zeroing. 0.03% FS (25mbar range = 0.005% FS) 0.005% Rdg + 0.005% FS (25 mbar: 0.05% rdg + 0.05% FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.01% rdg + 0.01% FS) includes linearity, hysteresis, repeatability and temperature effects over calibrated temperature range, for gauge pressures and assumes steady state temperature and regular zeroing. 0.001% rdg + 0.005% FS (25 mbar: 0.05% rdg + 0.05% FS, 70 mbar: 0.025% rdg + 0.025% FS, 200 mbar: 0.01% rdg + 0.01% FS) includes linearity, hysteresis, repeatability and temperature and regular zeroing. 0.001% FS (25mbar = 0.004% FS. 70 mbar = 0.003% FS) Altitude range: -3000 to +55,000 ft Altitude precision: @ Sea level ±2 ft, @ 8500 ft ±3 ft, @ 35,000 ft ±9 ft Altitude range: -3000 to +55,000 ft Altitude PRVSM accuracy: @ Sea level ±5 ft, @ 29,000 ft ±25 ft, @ 41,000 ft ±46 ft, @ 35,000 ft ±33 ft Airspeed precision: @ S6 knots ±1.00 kts, @ 250 knots ±0.21 kts, @500 knots ±0.11 kts Pressure Range -1 to +1bar g, pressure precision 0.005% Rdg + 0.005% FS includes linearity, hysteresis, repeatability and temperature effects for gauge pressures and assumes steady state temperature and regular zeroing. 1300 mbar reference precision 0.005% FS, Includes non-linearity, hysteresis, repeatability and temperature range. 0.001% FS, includes non-linearity, hysteresis, repeatability and temperature range. 0.001% FS, includes non-linearity, hysteresis, repeatability and temperature range. 0.001% FS, includes non-linearity, hysteresis, repeatability per annum and calibration equipment expanded uncertainty s (0.0032% Rdg + 0.7 Pc). Pseudo gauge ranges accuracy will need to include the barometer uncertainty s (0.0032% Rdg + 0.7 Pc). Pseudo gauge ranges accuracy will need to include the barometer uncertainty suing the RSS (root sum of squares) method. CMO, CMI and CMZ Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of	PACE CM0 Controller Stability	0.005% FS		
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Airspeed precision: @ 50 knots ±1.00 kts, @ 250 knots ±0.21 kts, @500 knots ±0.11 kts Pressure Range -1 to +1bar g, pressure precision 0.005% Rdg + 0.005% FS includes linearity, hysteresis, repeatability and temperature effects for gauge pressures and assumes steady state temperature and regular zeroing. 1300 mbar reference precision 0.005% FS, Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range. PACE CM3 Reference Precision PACE CM3 Controller Stability 0.001% of absolute range FS Absolute ranges 2, 3.5 bar accuracy (2 Sigma) over calibrated temperature range 2, 3.5 bar = 0.0016%Rdg + 0.0033% FS. 7-70 bar 0.0011% RDG + 0.0026 % FS. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty sing the RSS (root sum of squares) method. CM0, CM1 and CM2 Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. CM3 Ranges: 0.0025% FS per annum absolute ranges.* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a	PACE CM2-A Aeronautical	Altitude precision: @ Sea level ±2 ft, @ 8500 ft ±3 ft, @ 35,000 ft ±9 ft		
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temperature effects over calibrated temperature range. 0.001% FS, includes non-linearity, hysteresis, repeatabilty and temperature effects over calibrated temperature range. 0.001% of absolute range FS Absolute ranges 2, 3.5 bar accuracy (2 Sigma) over calibrated temperature range 2, 3.5 bar = 0.0016%Rdg + 0.0033% FS. 7-70 bar 0.0011% RDG + 0.0026 % FS. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty ≤ (0.0032% Rdg + 0.7 Pa). Pseudo gauge ranges accuracy will need to include the barometer uncertainty using the RSS (root sum of squares) method. CM0, CM1 and CM2 Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. PACE CM Measurement Long Term Stability CM3 Ranges: 0.0025% FS per annum absolute ranges.* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a		repeatability and temperature effects for gauge pressures and assumes steady state temperature and		
temperature range. 0.001% of absolute range FS Absolute ranges 2, 3.5 bar accuracy (2 Sigma) over calibrated temperature range 2, 3.5 bar = 0.0016%Rdg + 0.0033% FS. 7-70 bar 0.0011% RDG + 0.0026 % FS. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty \(\left(0.0032% \) Rdg + 0.7 Pa\). Pseudo gauge ranges accuracy will need to include the barometer uncertainty using the RSS (root sum of squares) method. CM0, CM1 and CM2 Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. PACE CM Measurement Long Term Stability CM3 Ranges: 0.0025% FS per annum absolute ranges.* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a				
Absolute ranges 2, 3.5 bar accuracy (2 Sigma) over calibrated temperature range 2, 3.5 bar = 0.0016%Rdg + 0.0033% FS. 7-70 bar 0.0011% RDG + 0.0026 % FS. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty ≤ (0.0032% Rdg + 0.7 Pa). Pseudo gauge ranges accuracy will need to include the barometer uncertainty using the RSS (root sum of squares) method. CM0, CM1 and CM2 Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. CM3 Ranges: 0.0025% FS per annum absolute ranges.* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a	PACE CM3 Reference Precision			
O.0033% FS. 7-70 bar 0.0011% RDG + 0.0026 % FS. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty \(\frac{1}{2} \) (0.0032% Rdg + 0.7 Pa). Pseudo gauge ranges accuracy will need to include the barometer uncertainty using the RSS (root sum of squares) method. CM0, CM1 and CM2 Ranges: 2 bar g to 210 bar g (30 psi g to 3000 psi g) 0.01% of reading per annum, 1 bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. PACE CM Measurement Long Term Stability CM3 Ranges: 0.0025% FS per annum absolute ranges.* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a	PACE CM3 Controller Stability	0.001% of absolute range FS		
bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes regular Zeroing. PACE CM Measurement Long Term Stability CM3 Ranges: 0.0025% FS per annum absolute ranges.* CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a	PACE CM3 Accuracy	0.0033% FS. 7-70 bar 0.0011% RDG + 0.0026 % FS. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty ≤ (0.0032% Rdg + 0.7 Pa). Pseudo gauge ranges accuracy will need to include the		
Long Term Stability CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a	PACE CM Measurement Long Term Stability	bar g 0.02% of reading per annum and 25 mbar g to 700 mbar g 0.03% of reading per annum, assumes		
CM0-B, CM1-B, CM2-B, CM3-B and CM2-A: Barometric reference sensor 0.05 mbar a or 0.00072515 psi a		CM3 Ranges: 0.0025% FS per annum absolute ranges.*		
CM3-B Pseudo Gauge Ranges: Absolute sensor plus barometric sensor.		CM3-B Pseudo Gauge Ranges: Absolute sensor plus barometric sensor.		

^{*}to achieve optimum performance zeroing against a local barometer is recommended every 28 days

Performance (cont.)		
Negative Gauge Precision	Maximum error at any given pressure value is equal to maximum error at the equivalent positive	
Negative Sauge Freeisien	pressure value (CM0, CM1 and CM2).	
Pseudo Range Precision	Pseudo Absolute: gauge mode precision + barometric reference precision	
	Pseudo Gauge: absolute precision + barometric precision	
PACE CM0-B Precision- Barometric Reference	Precision for the optional barometric reference 0.10 mbar or 0.001450 psi. Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range.	
PACE CM1-B Precision- Barometric Reference	Precision for the optional barometric reference 0.05 mbar or 0.000725 psi. Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range.	
PACE CM2-B Precision- Barometric Reference	Precision for the optional barometric reference 0.025 mbar or 0.0003625 psi. Includes nonlinearity, hysteresis, repeatability and temperature effects over calibrated temperature range.	
PACE CM3-B Precision- Barometric Reference	Precision for the optional barometric reference 0.020 mbar or 0.0002901 psi. Includes non-linearity, hysteresis, repeatability and temperature effects over calibrated temperature range.	
PACE CM3-B Accuracy- Barometric Reference	Barometer accuracy (2 Sigma) = 0.1 mbar over the calibrated temperature range. Includes measurement precision, measurement long term stability per annum and calibration equipment expanded uncertainty \u2201 (0.0032% Rdg + 0.7 Pa).	
Gas Consumption	All supply gas is delivered to the system. No gas is used in measure mode, or when the instrument is turned off.	
Electrical		
Power Supply	90 V AC to 130 V AC @ 47 to 63 Hz & 180 V AC to 260 V AC @ 47 to 63 Hz. Universal input via IEC320 C14 Connector.	
VFC Contact Rating	30V d.c. 1 Amp resistive/200 mA inductive	
Communications		
Communication	RS232, USB and IEEE-488, SCPI, emulation (DPI520, DPI500, DPI510 & DPI515 depending on model) Ethernet (VXI-II & Sockets using SCPI)	
Environmetal		
Temperature	Operating 10°C to 50°C (50°F to 122°F)	
·	Calibrated 15°C to 45°C (59°F to 113°F)	
	Storage -20°C to 70°C (-4°F to 158°F)	
Humidity	5% RH to 95% RH non-condensing	
Sealing	IP20 (EN60529), In door use only	
Vibration	Compliant with Def. Stan. 66-31 8.4 Cat 3 and MIL-T-28800E Cat 2	
Shock	Mechanical shock conforms to EN61010	
Conformity	LVD EN61010, EMC EN61326, PED, ROHS & WEEE - CE marked	
Physical		
PACE Chassis - Weight	PACE5000 5 Kg or 11 lbs, PACE6000 6.7 Kg or 17.7 lbs	
PACE CM - Weight	5 Kg or 11 lbs	
PACE CM - Pressure Connection	G 1/8 Female (1/8 NPT Female by adaptor for North America)	
PACE 5000 - Dimensions	440 mm X 88 mm (2U) X 320 mm (17.3" X 3.47" X 12.6")	
PACE 6000 – Dimensions	440 mm X 132 mm (3U) X 320 mm (17.3" X 5.2" X 12.6")	



Ordering information

Please state the following (where applicable)

1. PACE chassis

PACE5000 Single Channel Chassis - 15000 Chassis PACE6000 Dual Channel Chassis - 16000 Chassis

2. PACE chassis - options

The range of optional features includes:

- Switch Test Automatic & accurate calibration of pressure switches
- Leak Test Automatically measures leak rates in the desired units/minute or units/second
- Test Program Write & save numerous test programs
- · Burst Test For testing the pressure rupture point
- Analogue Output for integration into older ATE applications
- Volt Free Contacts For automatically triggering ancillary devices
- Aeronautical (PACE6000 only) Allows for the test and calibration of aeronautical instruments

3. PACE chassis - mains lead

Choose one from this list:

MAINS LEAD IEC-UK PLUG

MAINS LEAD IEC-JAPAN PLUG

MAINS LEAD IEC-EU PLUG

MAINS LEAD IEC-USA PLUG

MAINS LEAD IEC-SOUTH AFRICA/INDIA PLUG

MAINS LEAD IEC-CHINA PLUG

MAINS LEAD IEC-Australia/New Zealand PLUG

Area of use

Please state area of use for instrument set up:

Europe

North America

Japan

Asia

Rest of World

4. PACE control module - precision

PACE CM0 = Standard

PACE CM1 = High

PACE CM2 = Premium

PACE CM3 = Reference

5. PACE control module - pressure range

bar psi Pa CM2 , CM1 , CM0 25 mbar g 0.35 psi g 2.5 kPa g 70 mbar g 1 psi g 7.0 kPa g 200 mbar g 3 psi g 20.0 kPa g 350 mbar g 5 psi g 35.0 kPa g 700 mbar g 10 psi g 70.0 kPa g 1 bar g 15 psi g 100.0 kPa g 2 bar g 30 psi g 200.0 kPa g 3.5 bar g 50 psi g 350.0 kPa g 7 bar g 100 psi g 700.0 kPa g 10 bar g 150 psi g 10 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 100 bar g 1500 psi g 10.0 MPa g 105 bar g 2500 psi g 17.2 MPa g 210 bar g 2500 psi g 17.2 MPa g 210 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 1.1 MPa a 21 bar a<		'	
25 mbar g 70 mbar g 1 psi g 70 mbar g 3 psi g 200 mbar g 350 mbar g 5 psi g 35.0 kPa g 350 mbar g 10 psi g 70.0 kPa g 350 mbar g 10 psi g 70.0 kPa g 15 psi g 100.0 kPa g 15 psi g 200.0 kPa g 15 psi g 200.0 kPa g 25 bar g 35 psi g 200.0 kPa g 25 bar g 36 psi g 37 psi g 37 psi g 38 psi g 200.0 kPa g 30 psi g 3	bar	psi	Pa
70 mbar g 1 psi g 7.0 kPa g 200 mbar g 3 psi g 20.0 kPa g 350 mbar g 5 psi g 35.0 kPa g 700 mbar g 10 psi g 70.0 kPa g 1 bar g 15 psi g 100.0 kPa g 2 bar g 30 psi g 200.0 kPa g 3.5 bar g 50 psi g 350.0 kPa g 7 bar g 100 psi g 700.0 kPa g 10 bar g 150 psi g 1.0 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 7.0 MPa g 100 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g CM3 2bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 1.1 MPa a 21 bar a 304 psi a 2.1 MPa a 36 bar a	CM2,CM1,CM0		
200 mbar g 3 psi g 20.0 kPa g 350 mbar g 5 psi g 35.0 kPa g 700 mbar g 10 psi g 70.0 kPa g 1 bar g 15 psi g 100.0 kPa g 2 bar g 30 psi g 200.0 kPa g 3.5 bar g 50 psi g 700.0 kPa g 100 psi g 100 mbar g 150 psi g 1.0 mbar g 20 bar g 300 psi g 2.0 mbar g 35 bar g 500 psi g 3.5 mbar g 70 bar g 1000 psi g 7.0 mbar g 1000 psi g 7.0 mbar g 1000 psi g 10.0 mbar g 1500 psi g 10.0 mbar g 1500 psi g 10.0 mbar g 1500 psi g 13.5 mbar g 1000 psi g 17.2 mbar g 17.2 mbar g 2500 psi g 17.2 mbar g 2500 psi g 17.2 mbar g 2500 psi g 21.0 mbar g 200.0 kPa a 35.5 bar a 30 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 mba a 11 bar a 160 psi a 2.1 mba a 36 bar a 522 psi a 3.6 mba a	25 mbar g	0.35 psi g	2.5 kPa g
350 mbar g 5 psi g 35.0 kPa g 700 mbar g 10 psi g 70.0 kPa g 1 bar g 15 psi g 100.0 kPa g 2 bar g 30 psi g 200.0 kPa g 3.5 bar g 50 psi g 350.0 kPa g 7 bar g 100 psi g 700.0 kPa g 10 bar g 150 psi g 1.0 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 7.0 MPa g 100 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g CM3 2 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 1.1 MPa a 21 bar a 304 psi a 2.1 MPa a 36 bar a 522 psi a 3.6 MPa a	70 mbar g	1 psi g	7.0 kPa g
700 mbar g 10 psi g 70.0 kPa g 1 bar g 15 psi g 100.0 kPa g 2 bar g 30 psi g 200.0 kPa g 3.5 bar g 50 psi g 350.0 kPa g 7 bar g 100 psi g 700.0 kPa g 10 bar g 150 psi g 1.0 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 7.0 MPa g 100 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g CM3 2 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 1.1 MPa a 21 bar a 304 psi a 2.1 MPa a 36 bar a 522 psi a 3.6 MPa a	200 mbar g	3 psi g	20.0 kPa g
1 bar g 2 bar g 3 0 psi g 2 00.0 kPa g 3.5 bar g 50 psi g 350.0 kPa g 7 bar g 100 psi g 700.0 kPa g 100 psi g 100 psi g 100 psi g 200 bar g 300 psi g 200 MPa g 35 bar g 500 psi g 3.5 MPa g 300 psi g 700 MPa g 300 psi g 700 MPa g 300 psi g 700 MPa g 1000 psi g 1000 psi g 1000 psi g 1000 MPa g 1500 psi g 1000 MPa g 1500 psi g 17.2 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 2500 psi g 210 MPa g 210 bar a 3000 psi a 350.0 kPa a 3500 kPa a 3500 kPa a 310 psi a 350.0 kPa a 3500 kPa a 36 bar a	350 mbar g	5 psi g	35.0 kPa g
2 bar g 30 psi g 200.0 kPa g 3.5 bar g 50 psi g 350.0 kPa g 7 bar g 100 psi g 700.0 kPa g 100 psi g 100 psi g 100 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 70 MPa g 1000 psi g 1000 MPa g 1000 psi g 1000 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 2500 psi g 210 MPa g 2000 psi g 210 MPa g 210 bar a 30 psi a 200.0 kPa a 3.5 bar a 30 psi a 350.0 kPa a 11 bar a 116 psi a 1.1 MPa a 21 bar a 36 bar a 522 psi a 36 MPa a	700 mbar g	10 psi g	70.0 kPa g
3.5 bar g 50 psi g 350.0 kPa g 700.0 kPa g 100 psi g 700.0 kPa g 100 psi g 1.0 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 7.0 MPa g 1000 psi g 10.0 MPa g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g 210 bar g 3000 psi g 21.0 MPa g 2000 psi a 350.0 kPa a 3.5 bar a 160 psi a 350.0 kPa a 11 bar a 160 psi a 1.1 MPa a 21 bar a 304 psi a 2.1 MPa a 36 bar a 522 psi a 3.6 MPa a	1 bar g	15 psi g	100.0 kPa g
7 bar g 100 psi g 700.0 kPa g 10 bar g 150 psi g 1.0 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 7.0 MPa g 1000 psi g 7.0 MPa g 1000 psi g 10.0 MPa g 1500 psi g 10.0 MPa g 1550 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 2500 psi g 21.0 MPa g 210 bar g 3000 psi g 21.0 MPa g 2000 psi a 350.0 kPa a 3.5 bar a 30 psi a 350.0 kPa a 310 psi a 110 psi a 110 psi a 110 psi a 110 mPa a 110 psi a 300 psi a 210 MPa a 310 psi a 300 psi a 350.0 kPa a 310 psi a 350.0 kPa a 310 psi a 350.0 kPa a 350	2 bar g	30 psi g	200.0 kPa g
10 bar g 150 psi g 1.0 MPa g 20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 7.0 MPa g 70 bar g 1000 psi g 1500 psi g 10.0 MPa g 1000 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 2500 psi g 21.0 MPa g 210 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 116 psi a 1.1 MPa a 21 bar a 36 bar a 522 psi a 36 MPa a	3.5 bar g	50 psi g	350.0 kPa g
20 bar g 300 psi g 2.0 MPa g 35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 7.0 MPa g 1000 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g 210 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 2.1 MPa a 36 bar a 522 psi a 3.6 MPa a	7 bar g	100 psi g	700.0 kPa g
35 bar g 500 psi g 3.5 MPa g 70 bar g 1000 psi g 7.0 MPa g 100 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g CM3 2 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 2.1 MPa a 36 bar a 522 psi a 3.6 MPa a	10 bar g	150 psi g	1.0 MPa g
70 bar g 1000 psi g 7.0 MPa g 100 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g CM3 2 bar a 30 psi a 200.0 kPa a 3.5 bar a 50 psi a 350.0 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 160 psi a 1.1 MPa a 21 bar a 304 psi a 2.1 MPa a 36 bar a 522 psi a 3.6 MPa a	20 bar g	300 psi g	2.0 MPa g
100 bar g 1500 psi g 10.0 MPa g 135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 2000 psi g 21.0 MPa g 210 MPa g 2500 psi a 2000 MPa a 30 psi a 2000 kPa a 3500 kPa a 8 bar a 116 psi a 0.8 MPa a 11 bar a 21 bar a 304 psi a 2.1 MPa a 36 bar a 36 bar a 36 MPa a	35 bar g	500 psi g	3.5 MPa g
135 bar g 2000 psi g 13.5 MPa g 172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g CM3 2 bar a 30 psi α 200.0 kPa a 3.5 bar α 50 psi α 350.0 kPa a 8 bar α 116 psi α 0.8 MPa a 11 bar α 160 psi α 1.1 MPa a 21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	70 bar g	1000 psi g	7.0 MPa g
172 bar g 2500 psi g 17.2 MPa g 210 bar g 3000 psi g 21.0 MPa g 21.0 MPa g 2 200.0 kPa a 30 psi α 200.0 kPa a 3.5 bar α 50 psi α 350.0 kPa a 8 bar α 116 psi α 0.8 MPa a 11 bar α 160 psi α 1.1 MPa a 21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	100 bar g	1500 psi g	10.0 MPa g
210 bar g 3000 psi g 21.0 MPa g CM3 2 bar a 30 psi α 200.0 kPa a 3.5 bar α 50 psi α 350.0 kPa a 8 bar α 116 psi α 0.8 MPa a 11 bar α 160 psi α 1.1 MPa a 21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	135 bar g	2000 psi g	13.5 MPa g
CM3 2 bar a 30 psi α 200.0 kPa a 3.5 bαr α 50 psi α 350.0 kPa a 8 bαr α 116 psi α 0.8 MPa a 11 bαr α 160 psi α 1.1 MPa a 21 bαr α 304 psi α 2.1 MPa a 36 bαr α 522 psi α 3.6 MPa a	172 bar g	2500 psi g	17.2 MPa g
2 bar a 30 psi α 200.0 kPa a 3.5 bαr α 50 psi α 350.0 kPa a 8 bαr α 116 psi α 0.8 MPa a 11 bαr α 160 psi α 1.1 MPa a 21 bαr α 304 psi α 2.1 MPa a 36 bαr α 522 psi α 3.6 MPa a	210 bar g	3000 psi g	21.0 MPa g
3.5 bar α 50 psi α 350.0 kPa a 8 bar α 116 psi α 0.8 MPa a 11 bar α 160 psi α 1.1 MPa a 21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	СМЗ		
8 bar α 116 psi α 0.8 MPa a 11 bar α 160 psi α 1.1 MPa a 21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	2 bar a	30 psi a	200.0 kPa a
11 bar α 160 psi α 1.1 MPa a 21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	3.5 bar a	50 psi a	350.0 kPa a
21 bar α 304 psi α 2.1 MPa a 36 bar α 522 psi α 3.6 MPa a	8 bar a	116 psi a	0.8 MPa a
36 bar a 522 psi a 3.6 MPa a	11 bar a	160 psi a	1.1 MPa a
	21 bar a	304 psi a	2.1 MPa a
71 bar a 1029 psi a 7.1 MPa a	36 bar a	522 psi a	3.6 MPa a
7.1 Wild d	71 bar a	1029 psi a	7.1 MPa a

6. PACE control module - barometric option

Provides absolute pressure option in addition to gauge pressure. In absolute mode adds barometric pressure to gauge pressure range. Pressure control in absolute range is not available for any CM0-B/CM1-B/CM2-B with a gauge range of 700 mbar (10 psi, 70 kPa) or below.

- PACE CM0-B = Standard
- PACE CM1-B = High
- PACE CM2-B = Premium

Provides gauge pressure option in addition to absolute pressure. In gauge mode, subtracts barametric pressure from absolute pressure range. Not available for pressure ranges less than 2 bar (30 psi, 200 kPa) absolute.

• PACE CM3-B = Reference

7. PACE control module – PACE6000 aeronautical option

PACE CM2-A = -3000 to + 55,000 ft (Altitude)
PACE CM2-A = to 650 knots (Airspeed with true mach)

8. Physical accessories

Part number	Description
IO-ADAPT-G1/4	Adaptor G 1/8 Male to G 1/4 Female
IO-ADAPT-1/8NPT	Adaptor G 1/8 Male to 1/8 NPT Female
IO-ADAPT-1/4NPT	Adaptor G 1/8 Male to 1/4 NPT Female
IO-ADAPT-7/16UNF	Adaptor G 1/8 Male to 7/16 - 20 UNF Female
IO-ADAPT-AN4	Adaptor G 1/8 Male to AN4 37 Deg Male
IO-ADAPT-AN6	Adaptor G 1/8 Male to AN6 37 Deg Male
IO-ADAPT-BARB	Adaptor G 1/8 Male to 1/4 I.D. Pipe
IO-ADAPTOR-KIT	Contains one of each of the above adaptors.
IO-DIFF-KIT-LP	Differential Connection Kit Low Pressure Helps reduce the impact of thermal and/or pressure changes in ambient conditions occurring during the measurement cycle.
IO-NEG-G-GEN-1	Negative Gauge Pressure Generator Used to generate small -ve gauge pressure (Venturi effect) to enable control at zero gauge without the need for a vacuum pump.
IO-VAC-SYS	Vacuum System Check Valve Kit Allows exhaust pressure to bypass vacuum pump to atmosphere, which improves control performance from any positive pressure downwards.
IO-SNUBBER-1	Snubber Reference Port Provides a pneumatic time constant to the sensor –ve port, thus attenuating the effect of ambient draughts.
IO-DIFFUSER-1	Diffuser Gas Exhaust Screws into vent or -ve supply port to diffuse exhaust gas.
IO-RMK-P6000	Rack Mount Kit PACE6000 19" Rack Mount Kit
IO-RMK-P5000	Rack Mount Kit PACE5000 19" Rack Mount Kit
IO-FILTER-KIT	Filter Kit Control Manifold Contains 5 filters for control module pressure ports.
IO-IML-2	MAINS LEAD-JAPAN PLUG
IO-IML-3	MAINS LEAD-EU PLUG
IO-IML-4	MAINS LEAD-USA PLUG
IO-IML-5	MAINS LEAD-SOUTH AFRICA/INDIA PLUG
IO-IML-6	MAINS LEAD-CHINA PLUG
IO-IML-7	MAINS LEAD-AUS/NZ PLUG



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